

## Acrylic Tennis & Recreational Sport Surfaces

### MASTERS 5 System Specification

#### **PART 1 – GENERAL**

##### **1.1 DESCRIPTION**

- A. Scope: This guideline specification covers the installation of the Laykold Masters 5 system. Advanced Polymer Technology Corporation of Harmony, Pennsylvania, U.S.A provides technical data and guideline specifications only. Consult with a professional engineer or architect for a formal specification. The Laykold Masters 5 system is a resilient, polyurethane/rubber/acrylic composite system utilizing polyurethane bound rubber shock pads with a highly flexible acrylic color finish. The system increases player comfort by significantly reducing shock to the back and lower extremities. The Laykold Masters 5 system should be applied only to properly prepared concrete or asphalt substrates. This cushioned tennis and athletic surface is comprised of LM FlexFill (New Asphalt Only), Laykold Epoxy VTB Primer (Concrete Only), LM Adhesive, LM 5 Shock Pad, LM PU Sealer, LM Filler, and the LM Topcoat.
- B. Court Construction: Refer to the American Sports Builders Association (ASBA) manual Tennis Courts: A Construction & Maintenance Manual for court construction details. This publication may be obtained by calling the ASBA at 443-640-1042 or visiting [www.sportsbuilders.org](http://www.sportsbuilders.org).

##### **1.2 QUALITY ASSURANCE**

- A. All tennis court surfacing materials shall be Laykold Masters 5 System as supplied by Advanced Polymer Technology (APT) of Harmony, PA, an ISO 9001 and ISO 14001 certified manufacturer. APT may be contacted via telephone 888-266-4221, fax 724-452-1703, or web sites [www.laykold.com](http://www.laykold.com) and [www.advpolytech.com](http://www.advpolytech.com).
- B. All work shall be done in accordance with American Sports Builders Association (ASBA) guidelines.
- C. The contractor shall record the batch number of each product used on the site and maintain it through the warranty period.
- D. The contractor shall provide the inspector, upon request, an estimate of the volume of each product to be used on the site.
- E. Installation must be performed by a manufacturer trained and authorized LM Dealer.

##### **1.3 SUBMITTALS**

- A. Submit one set of Advanced Polymer Technology “Laykold Masters 5 Specifications”.
- B. Submit system components Technical Data Sheets (TDS) and one Laykold Color Chart.
- C. Submit current Safety Data Sheets (SDS).
- D. Submit current ISO Quality Management System Certification certificate.

#### **1.4 WORKING CONDITIONS & LIMITATIONS**

- A. Asphalt substrates shall be allowed to cure a minimum of 14 days and concrete substrates shall be allowed to cure a minimum of 30 days before application of any coatings.
- B. The substrate shall be CLEAN and DRY before coatings are applied. The surface of the substrate shall be inspected and made sure to be free of grease, oil, dust, dirt, and other foreign matter before any coatings are applied.
- C. Concrete substrates must be shot blasted, hydro blasted, and/or bush mill hammered to a CSP3 profile. Refer to Laykold Guideline Installation for Concrete Surface Preparation.
- D. Concrete Substrates on grade (in ground) or with a relative humidity (RH) > 75% must have Qualipur 182 (Laykold Epoxy VTB Primer) applied to prevent moisture issues.
- E. Water used in all mixtures shall be fresh and potable.
- F. No part of the surfacing system shall be applied during a rainfall, or when rainfall is imminent.
- G. Do not apply coatings to a cold substrate. Surface and air temperatures must be at least 50°F (10°C) and rising. A minimum of 50°F must be maintained during the entire installation process to include 24-hours before and after the installation.
- H. Shaded areas will be cooler with slower curing times. Special precautions should be taken to ensure all coatings cure sufficiently prior to application of additional coatings.
- I. Do not apply coatings if extremely high humidity prevents drying.
- J. No coatings are to be applied if surface temperatures exceed 130°F (54° C).
- K. All materials shall be delivered to the job site in sealed containers with the manufacturer's label affixed.
- L. LM Topcoat color(s) to be selected by owner from manufacturer's product color card(s).
- M. If all the above conditions are met, surfacing materials shall have a Five-Year limited warranty as supplied by the manufacturer.

#### **1.5 WARRANTY**

Advanced Polymer Technology Corp. (APT) warrants, subject to limitations, exclusions, terms and conditions contained herein, that the material supplied by APT, and which is covered by this Warranty, will not fail due to defects for five (5) years. APT's maximum responsibility under this Limited Warranty shall be limited to the replacement of material in a quantity not in excess of the quantity of material furnished by APT in connection with the project. No salesman or other employee or agent of APT is authorized to bind APT by any agreement, warranty, promise, or understanding not herein expressed.

This Limited Warranty is made and given in lieu of all other warranties and conditions, expressed or implied, statutory, or otherwise, including but not limited to any warranties or conditions of

merchantability, durability and of fitness for a particular purpose. Under no circumstances shall APT be liable or otherwise obligated for indirect, incidental or consequential damages of any nature or kind whatsoever, including damages arising in contract, tort, product liability or otherwise.

## **PART 2 – PRODUCTS**

### **2.1 LAYKOLD MASTERS 5 SYSTEM COMPONENTS**

- A. All components of Laykold Masters 5 system shall be supplied by Advanced Polymer Technology, an ISO 9001 and 14001 certified manufacturer. Masters 5 system components shall not contain any lead, mercury, nor any heavy metals, PCB, or formaldehyde.
- B. LM FlexFill: a highly flexible acrylic emulsion used for asphalt substrate surface preparation. Used on new asphalt substrates only.
- C. Laykold Epoxy VTB Primer: a two-component epoxy primer for use on concrete substrates on grade or RH > 75%.
- D. LM Adhesive: a two-component polyurethane adhesive for adhering shock pad to asphalt or concrete substrates.
- E. LM 5 Shock Pad: a 4-mm thick pre-engineered polyurethane bound rubber mat.
- F. LM PU Sealer: a two-component polyurethane used to fully seal the shock pad and edges to protect it from the weather.
- G. LM Filler: a flexible, factory textured acrylic emulsion used as an interface coating to set a foundation for the pigmented acrylic coatings.
- H. LM Topcoat: a flexible, pigmented, wear and weather resistant color coat emulsion for use with Laykold Masters 5 Systems.
- I. Laykold Line Prime: a clear drying acrylic emulsion line primer.
- J. Laykold Textured White Line Paint: a factory textured, wear-resistant acrylic line marking paint.

## **PART 3 – EXECUTION**

### **3.1 INSPECTION**

- A. Inspect concrete or asphalt substrate for dryness. Report any discrepancies to general contractor.
- B. Surface of substrate shall be cleaned by general contractor as required.
- C. Surfacing contractor to approve site and surface conditions prior to proceeding with application of any coatings.

### **3.2 Preparation**

#### A. New Concrete or Existing Concrete Substrates

1. Concrete must be shot blasted, hydro blasted, and/or bush mill hammered to a CSP3 profile.
2. The workmanship of other contractors including the sub-base shall be level and compacted. The field dry density shall be a minimum of 95%. The concrete base must have a maximum deviation of ¼" below a 10-foot straight edge when measured by any random path.
3. New concrete shall be cured for a minimum of 30 days before proceeding.
4. All surfaces shall be checked to ensure a level surface. The surface shall be flooded with water, any area that retains 1/8" of water in depth after 20 minutes should be marked and leveled after the Laykold VTB Primer application. All cracking and construction joints should be filled with the correct sealant. This sealant should be designed for waterproofing or moisture mitigation.
5. Surface cleaning - All surfaces must be clean, dry, and free from any bond inhibiting contaminants and foreign residue. Pressure wash the surface to remove any residues.
6. The polyethylene vapor barrier application shall be applied by additional contractors. The application of the barrier shall be installed preceding any cables or steel. The vapor barrier shall be applied at a minimum of two (2) 6-mil layers. Once the installation is completed do not allow any traffic (including vehicular) onto the surface.

#### B. New Asphalt Substrates

1. The workmanship of other contractors including the sub-base shall be level and compacted. The field dry density shall be a minimum of 95%. The asphalt base must have a maximum deviation of ¼" below a 10-foot straight edge when measured by any random path.
2. New asphalt shall be allowed to cure for a minimum of 14 days before proceeding.
3. All surfaces shall be checked to ensure a level surface. The surface shall be flooded with water, any area that retains 1/8" of water in depth after 20 minutes should be leveled with the approved product. All cracking should be filled with the correct sealant.
4. Surface cleaning - All surfaces must be clean, dry, and free from any bond inhibiting contaminants and foreign residue. Pressure wash the surface to remove any residues.
5. After all patching, leveling and crack filling has been performed; new asphalt pavements are to be filled with one to two applications, as needed, of LM FlexFill. Failure to properly fill new asphalt pavements will result in excessive LM Adhesive consumption

#### C. Previously Coated Asphalt Substrates

1. All surfaces shall be checked to ensure a level surface. The surface shall be flooded with water, any area that retains 1/8" of water in depth after 20 minutes should be leveled with the approved product. All cracking should be filled with the correct sealant.
2. Surface cleaning - All surfaces must be clean, dry, and free from any bond inhibiting contaminants and foreign residue. Pressure wash the surface to remove any residues.

### **3.3 INSTALLATION**

- A. Laykold Epoxy VTB Primer: Must be used when installing a Laykold Masters system over new concrete or existing concrete substrates where RH value exceeds 75% according to ASTM F 2170. Laykold Epoxy VTB Primer is mixed by premixing "Part A" for 1 minute, then pouring the "B" component into the "A" component and mixing using a low speed jiffy mixer (400 to 600 rpm) for 2 minutes. Do not incorporate air when mixing. Spread Laykold Epoxy VTB on the substrate using a 36" 55 durometer squeegee and high-quality, 18" medium nap rollers to achieve a total coverage of approximately 0.12 gal/yd<sup>2</sup> or 75 ft<sup>2</sup>/gal. The working time for Laykold Epoxy VTB Primer is approximately 40 - 50 minutes on the ground and is reduced in high temperatures. Allow 8 to 10 hours drying time before proceeding

**NOTE: Only use material that naturally flows out of the pail. Do not scrape, bang, or place pail upside down to force additional materials out of pail.**

- B. Patching: Once the surface has been thoroughly cleaned and is free of all loose material, dirt, or dust, the court shall be flooded and allowed to drain a minimum of 20 minutes and a maximum of 1 hour. Any area that holds water (birdbaths) in a depth greater than 1/8 inch shall be outlined and patched.
1. Surface Leveling – Asphalt:
    - i. Birdbaths shall be leveled using a Laykold Acrylic Deep Patch court patch binder slurry. Prime area with a 50/50 mixture of Laykold Acrylic Deep Patch and water. Primer shall be brushed into place and allowed to dry prior to patching. Patch mix shall consist of Laykold Acrylic Deep Patch, 50-mesh sand, and Type 1 Portland Cement. Mix as per manufacturer directions. LM PU Primer (used as a mastic) is an acceptable substitution.
  2. Surface Leveling – Concrete:
    - i. Birdbaths shall be leveled using LM PU Primer after the Laykold Epoxy VTB Primer has fully cured. LM PU Primer is mixed by premixing "Part A" for 1 minute, then pouring the "B" component into the "A" component and mixing using a low speed jiffy mixer (400 to 600 rpm) for 2 minutes. Do not incorporate air when mixing. Split the mixed LM PU Primer equally into 2 clean, dry 5-gallon pails. Add 1 bag (50-lbs) of 40-60 mesh clean, dry silica sand and mix until uniform. Once batch is uniformly blended, pour contents into depression and level with a screed. Allow to cure 4-6 hours before proceeding with additional coatings. LM PU Primer (used as a mastic) is an acceptable substitution.
  3. Crack Filling - Asphalt: Cracks shall be cleaned, primed, and filled using Laykold Acrylic Resurfacer if cracks are 1/16 inch or less. If greater than 1/16 inch, Laykold Acrylic Deep Patch court patch binder slurry should be used to fill cracks. Mix as per manufacturer's directions. Refer to Laykold Deep Patch technical data sheet for additional mixing details

and application instructions for filling various sized cracks. Laykold Crack Filler and Qualicaulk are acceptable substitutes.

4. Cracks and Construction Joints – Concrete: Cracks and construction joints shall be cleaned and Filled with caulking designed for waterproofing or moisture mitigation such as BASF Masterseal NP-1 or Tremco Dymonic 100.
  5. All areas that are repaired/leveled/corrected using a court patch binder mixture shall be allowed to fully cure and then ground smooth and level with the substrate by stone or an acceptable mechanical method. LM PU Primer (used as a mastic) is an acceptable substitution.
- C. Install Laykold Masters 5 system according to guidelines provided by Advanced Polymer Technology Corp., Harmony, PA.

### **3.4 PROTECTION**

- A. Cure Time. No traffic or other trades shall be allowed on the surface for a period of one week following completion to allow for complete and proper cure of the finish.
- B. Other Trades. It is the responsibility of the general contractor to protect the surface from damage by other trades before acceptance by the owner or the owner's authorized agent.
- C. Do not allow surrounding sprinkler systems to spray water on the newly applied court surface for a period of one week after completion.
- D. Do not place any benches, chairs, ball baskets, or any other type of court equipment on the newly applied court surface for a period of one week after completion.
- E. Do not allow black soled shoes, bicycles, rollerblades, etc. on the court surface. Black scuff marks cannot be removed!

### **3.5 MAINTENANCE**

- A. Dirt Contamination
  1. Broom, wash or blow dirt off court on a regular basis.
  2. Annual pressure washing of court surface is recommended.
  3. Most dirt and stains can be removed with a neutral pH cleaner used in proper dilution. Pre-test cleaner on small area in corner of court.
- B. Proper maintenance procedures and housekeeping practices should be performed on a timely as needed basis.

*Acrylic, all-weather tennis and athletic surfacing systems are designed and used to visually enhance asphalt and concrete substrates while providing a desired surface texture, surface pace and/or speed of play. Laykold systems and system components may be used to level surface depressions, fill substrate cracking, smooth surface roughness and make other such adjustments to a new or existing surface/substrate. However, acrylic all-weather tennis and athletic surfacing systems are NOT capable of solving the problems and/or forces associated with cracked, deteriorating, or damaged substrates.*

